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SB TMG 651-1006 P1

# SERVICE BULLETIN PRIORITY 1 - SAFETY

Service Bulletin No. /

Date:

SB TMG 651-1006 P1, Initial Issue / January 20, 2016

Subject:

Turbocharger hose replacement

Type affected:

All Piper PA28 with TAE 125-02-99

Models affected:

A/C with TAE 125-02-99 engine and installed V22 turbocharger

Classification:

Category P1 - SAFETY

Time of Compliance:

With the next maintenance inspection, not later than the 900h inspection.

Reason:

Possible failure of the hose during flight and consequent partial loss of

power

Approved	
M. Heinich, Office of Airworthiness	
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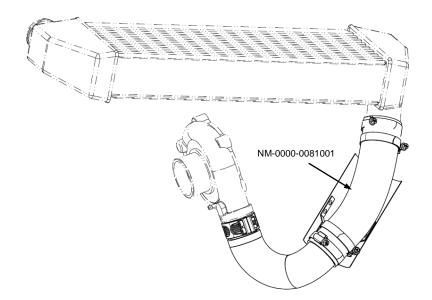
Action:

Due to field failures the turbocharger hose NM-0000-0081001 should be replaced by an improved version at a maximum lifetime of <u>900 flight hours</u>.

**Correction:** 

### 1. Check the installed turbocharger hose:

- Check if hose NM-0000-0081001 is installed.
- ◆ Note: NM-0000-0081001 is a blue hose.
- If installed, check the TSN of NM-0000-0081001 and replace the hose i.a.w. the following criteria:
  - TSN < 900 flight hours → not later than the 900h inspection
  - TSN > 900 flight hours  $\rightarrow$  with the next maintenance inspection



#### 2. Remove the turbocharger hose:

- Make sure that the engine is cold before starting work.
- Loosen the four hose clamps attached to NM-0000-0081001.
- If necessary, remove the turbocharger clamp i.a.w. the TMG PA28 Supplement AMM.
- Remove the turbocharger hose incl. hose clamps and heat protection sheet.
- CAUTION: When opening the turbocharger system, pay special attention to prevent contamination.



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#### 3. Installation of the turbocharger hose (NK-0000-0009701)

Parts:

Item		em	Part Number	Description 1	Description 2	Qty.
1			40-7520-S0003 01	Conversion set		1
		1.1	NK-0000-00097 01	Air hose	Vena SIL HT/NMX, Ø50, red	1
		1.2	NM-0000-00170 01	Hose clamp	ABA 50-65x12-W1	4

- ♦ Note: If not already done, also carry out the SB TMG 651-1003, Turbocharger Clamp.
- If removed, install the turbo pipe and fix via turbocharger clamp.
   Align the turbo pipe to the intercooler port and secure the turbocharger clamp.
- Shorten the air hose (item 1.1) as required.
- Attach the air hose to the turbocharger pipe and to the intercooler port.
- Secure the hose with two hose clamps (item 1.2) on each side.
   Fasten also the heat protection sheet.
- ▲ **WARNING:** It is not permitted to reuse the original hose clamps.
- Align the heat protection sheet toward the exhaust manifold.
- Check if the turbocharger clamp can be moved easily.
- ◆ Note: Tension at the turbocharger clamp or misalignment of piping can lead to deformation or damage.

#### 4. Engine Test Run:

• Perform an engine test run in accordance with OM 02-02.

**Remarks:** NK-0000-0009701 shows better temperature resistance than NM-0000-

0081001. Hence, the likelihood of a failure of the hose, which can result in

partial loss of engine power, is reduced.

**Approval:** The technical information contained in this document has been approved

under the authority of EASA Design Organisation Approval No.

EASA.21J.010.